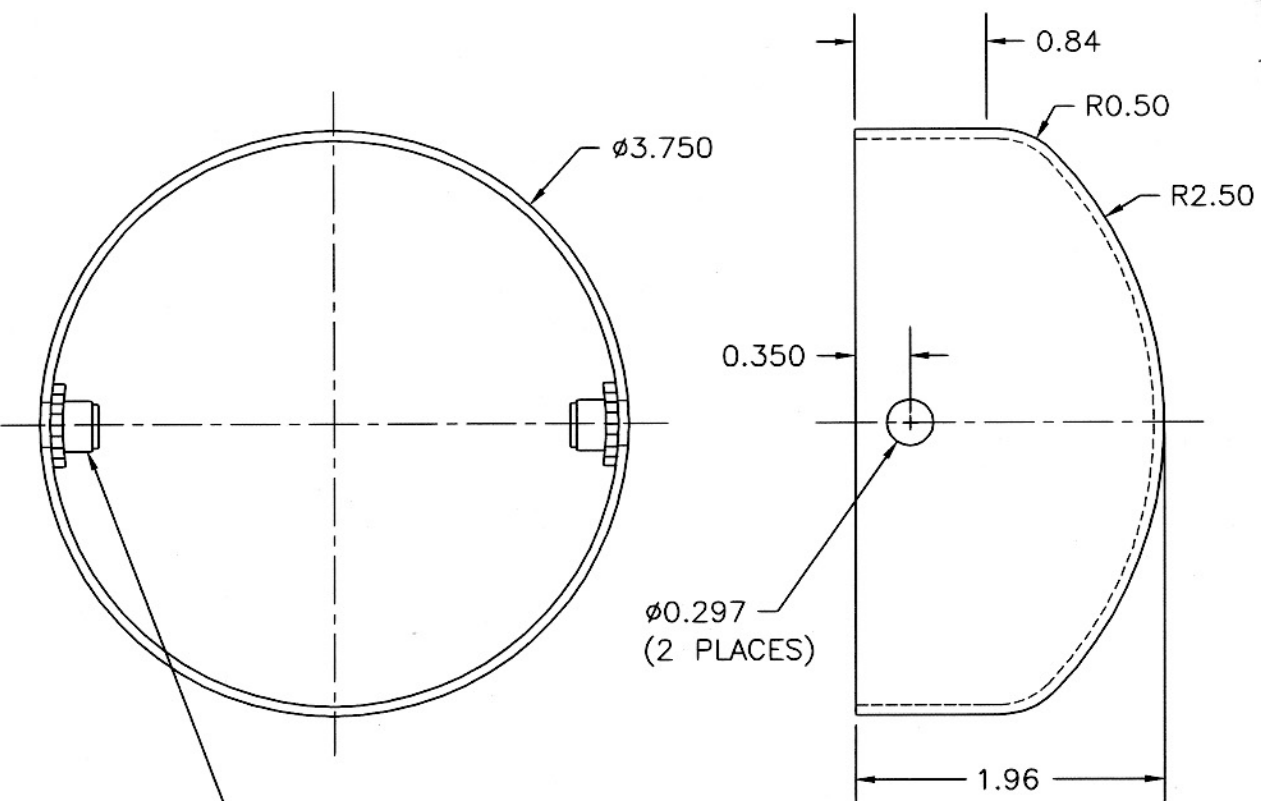


DART**RELEASED**
98.06.26 DS~~**SUPERCEDED BY**~~

98.12.12

98.08.23 DS
REV. E

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		REV. D
CHECKED <i>KE</i>	APPROVED <i>DS</i>	DRAWING NO.	D2575	SHEET 1 OF 1
DATE		TITLE	CAP	SCALE
98.06.24				NTS
A	96.06.07	NEW ISSUE		
B	96.09.16	CHANGE DESIGN TO FIT INSIDE SKIDTUBE		
C	98.05.27	Ø3.75 WAS Ø3.85, 1.96 WAS 1.75 ADD DIMPLES		
D	98.06.24	REMOVE DIMPLES		

RELEASED
98.12.12 #

INSTALL ALS4-1032-130 (OR AKS7-1032-130)
INSERT ON INSIDE OF CAP (AFTER ALODINING)
(2 PLACES)

MATERIAL: 1100-0 0.063 THICK (QQ-A-250/1)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED